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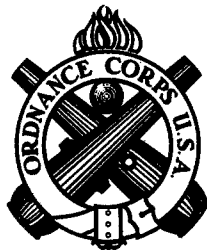
Computer Laboratory
Research Division
Research and Engineering Directorate

D I G I T A L C O M P U T E R P R O G R A M
F O R
A C C E L E R A T I O N P E R F O R M A N C E ,
T R A C K E D V E H I C L E S

by

Robert Arno

25 January 1960



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Contract No. DA-20-089-ORD-39246

Project No. 5510.11.270

D/A Project No. 5W72-01-001

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Ordnance Tank-Automotive Command
Detroit Arsenal
Center Line, Michigan

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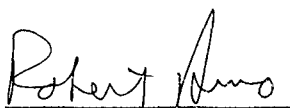
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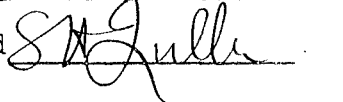

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ABSTRACT

A general computer program was written for the Electrodata 204 "Datatron" Digital Computer to calculate acceleration performance and related characteristics of tracked vehicles.

Vehicle performance is determined at prescribed time intervals during acceleration from standstill to maximum velocity. Other additional data supplied by this program are vehicle speed, distance traveled, time of travel, sprocket torque, tractive effort, rolling resistance, drawbar pull, and acceleration.

TABLE OF CONTENTS

	Page No.
Introduction	1
Object	1
Summary	1
Conclusions and Results	2
Background Information	2
Flow Chart	4
Test Program Input Data	9
Statement and Program Printout	13
Distribution	41

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LIST OF ILLUSTRATIONS

Figure No.		Page No.
1	Equation Flow Chart Tracked Vehicle Acceleration Program	5
2	Digital Computer Flow Chart Tracked Vehicle Acceleration Program (Part 1).	6
2	Digital Computer Flow Chart Tracked Vehicle Acceleration Program (Part 2).	7
A1	Digital Computer Program Evaluation T113E1 Correlation	16

LIST OF TABLES

Table No.		Page No.
A1	Computed Program Results (T113E1). . .	15

PROJECT TITLE: DIGITAL COMPUTER PROGRAM FOR ACCELERATION
PERFORMANCE, TRACKED VEHICLES

INTRODUCTION:

This report presents a high-speed computer program for determining maximum acceleration performance of tracked vehicles on level or grade terrain.

Data resulting from this program are vehicle speed, distance traveled, time of travel, sprocket torque, tractive effort, rolling resistance, drawbar pull, and acceleration.

OBJECT:

Develop a digital computer program for rapid and accurate solution of vehicle acceleration performance.

SUMMARY:

1. Study of vehicle acceleration is a specific application of Newton's third law of motion ($F = MA$). Synthesis of the essential force and mass factors describes acceleration performance of track type vehicles as equal to the ratio of vehicle drawbar pull and equivalent mass.

$$F = MA$$

$$A = \frac{F}{M} = \frac{\text{Vehicle Drawbar Pull}}{\text{Vehicle Mass @ Acceleration}}$$

$$= \frac{\text{Tractive Effort} - \text{Resistance}}{\text{Equivalent Mass}}$$

$$= \frac{[(T_T \times R_{FD} \times E_{FD}) / PDS.] - [Wt(\text{Sine } \theta) + RR]}{(Wt/g) \times (1.07 + .0025 \text{ } \int^2)}$$

$$T_T = \text{Transmission Torque}$$

$$R_{FD} = \text{Final Drive Ratio}$$

$$E_{FD} = \text{Final Drive Efficiency}$$

$$PDS = \text{Pitch Diameter of Sprocket}$$

$$Wt = \text{Vehicle Weight}$$

θ = Grade Angle
RR = Rolling Resistance
g = Gravity
 γ = Gear Reduction

2. Data of velocity, time, and distance are automatically plotted on graphs of time vs. velocity, time vs. distance, and distance vs. velocity.
3. Accuracy of the program was established by comparing calculated results of the T113E1 with actual field tests. Field tests and calculated acceleration performance are illustrated in Figure A1, Appendix A.
4. Equipment necessary to operate the program is the main "Datatron" computer and console, a magnetic tape unit, a high-speed punch and/or wide carriage Flexowriter with format control, and the PACE data-plotter.

CONCLUSIONS AND RESULTS:

1. In the course of this study, it was necessary to use a mathematical model representing standard tracked vehicle design. Unique vehicle designs may require program modification to reflect adequate mathematical precision.
2. Final results correlate closely to actual field tests for accurate input data. The program offers an opportunity to study changes in over-all vehicle performance by changing characteristics of individual systems.
3. Accuracy of results largely depends on the validity of input data. Program correlation with experimental data taken in the field indicates accuracy within limits of $\pm 5\%$. Program solution requires approximately 11 minutes of machine time and 18 minutes for data printout.

BACKGROUND INFORMATION:

1. Major components of the mathematical model presented in Summary, para. 1., other than those of basic vehicle mechanics, are as described by Jaroslav J. Taborek in "Mechanics of Vehicles".¹

1. Available at Reader Service Department, MACHINE DESIGN, Penton Building, Cleveland 3, Ohio.

2. Mr. Taborek's inertia resistance formula, $\gamma = 1 + (a + .0025 \zeta^2)$, gives γ as an equivalent mass, (a) as a constant reflecting inertia resistance of the track, and ζ as a gear reduction between engine and sprocket. The equivalent mass is a variable that takes into consideration acceleration of rotating masses within the vehicle.

FLOW CHART:

The flow chart (Figure 1) is a graphic explanation of the program. The program sequence and operational steps are shown together with the method of using input data and logic of decision branching. Figure 2 is a detailed representation of the digital computer program describing the solution of vehicle acceleration.

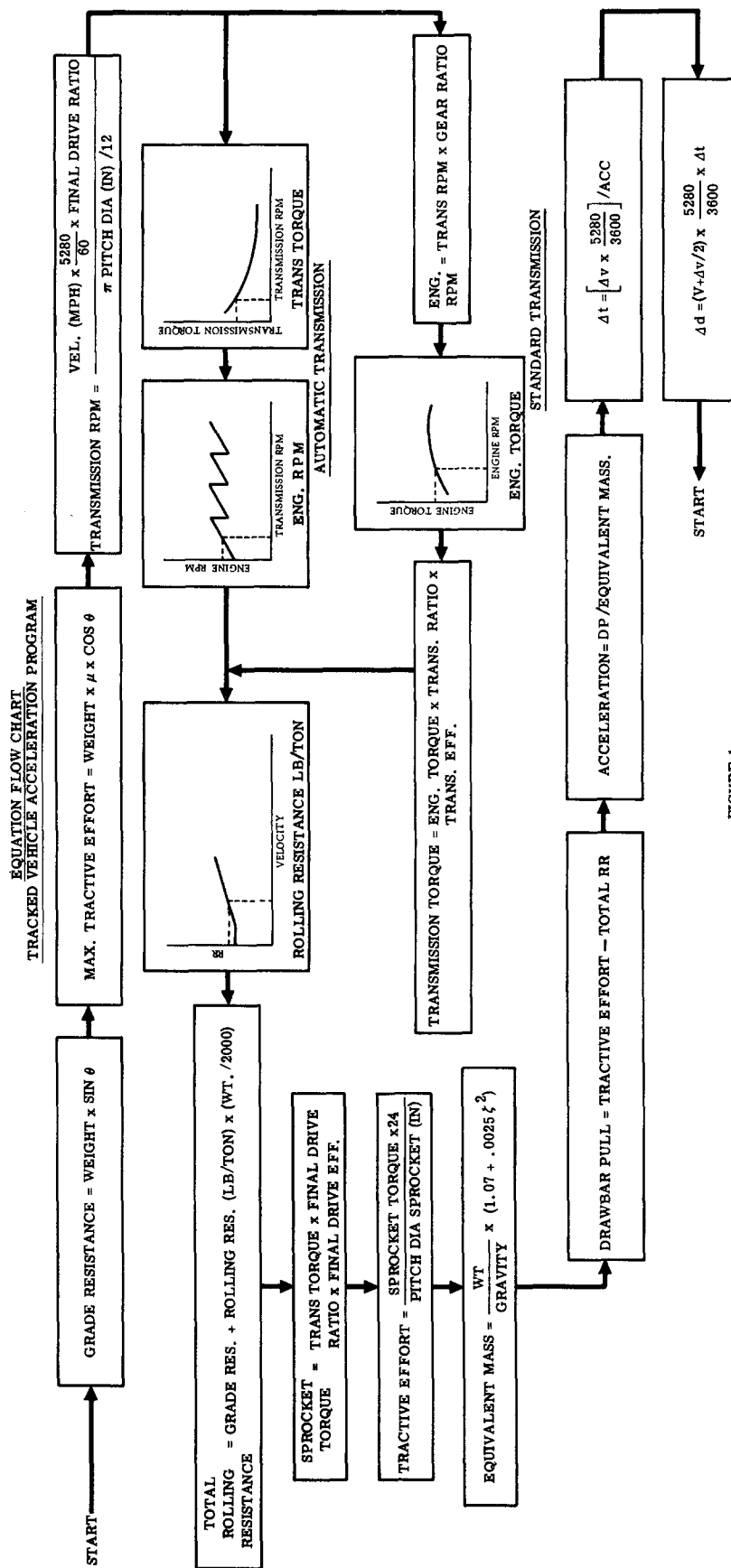


FIGURE 1

DIGITAL COMPUTER FLOW CHART
TRACKED VEHICLE ACCELERATION PROGRAM

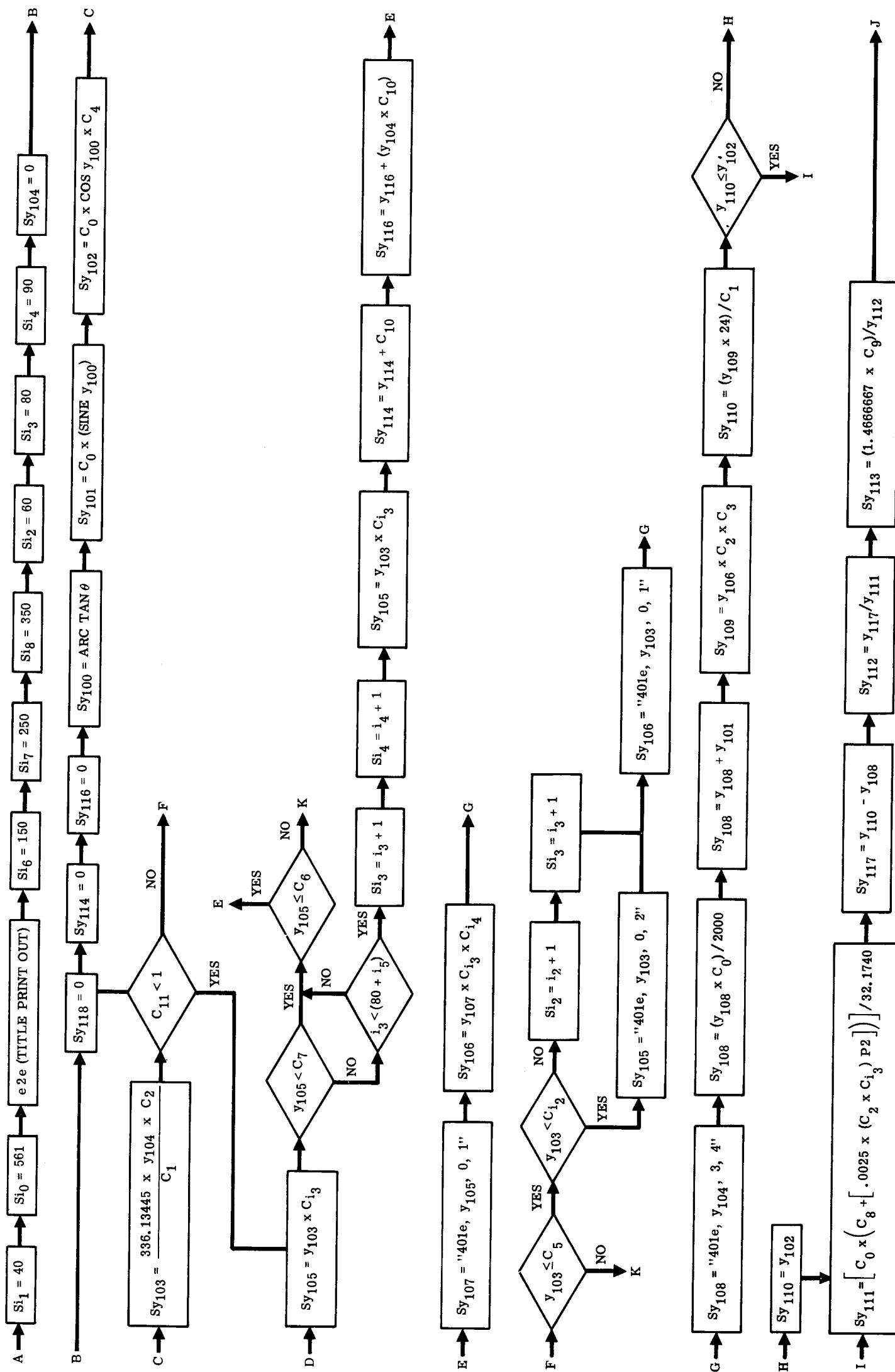
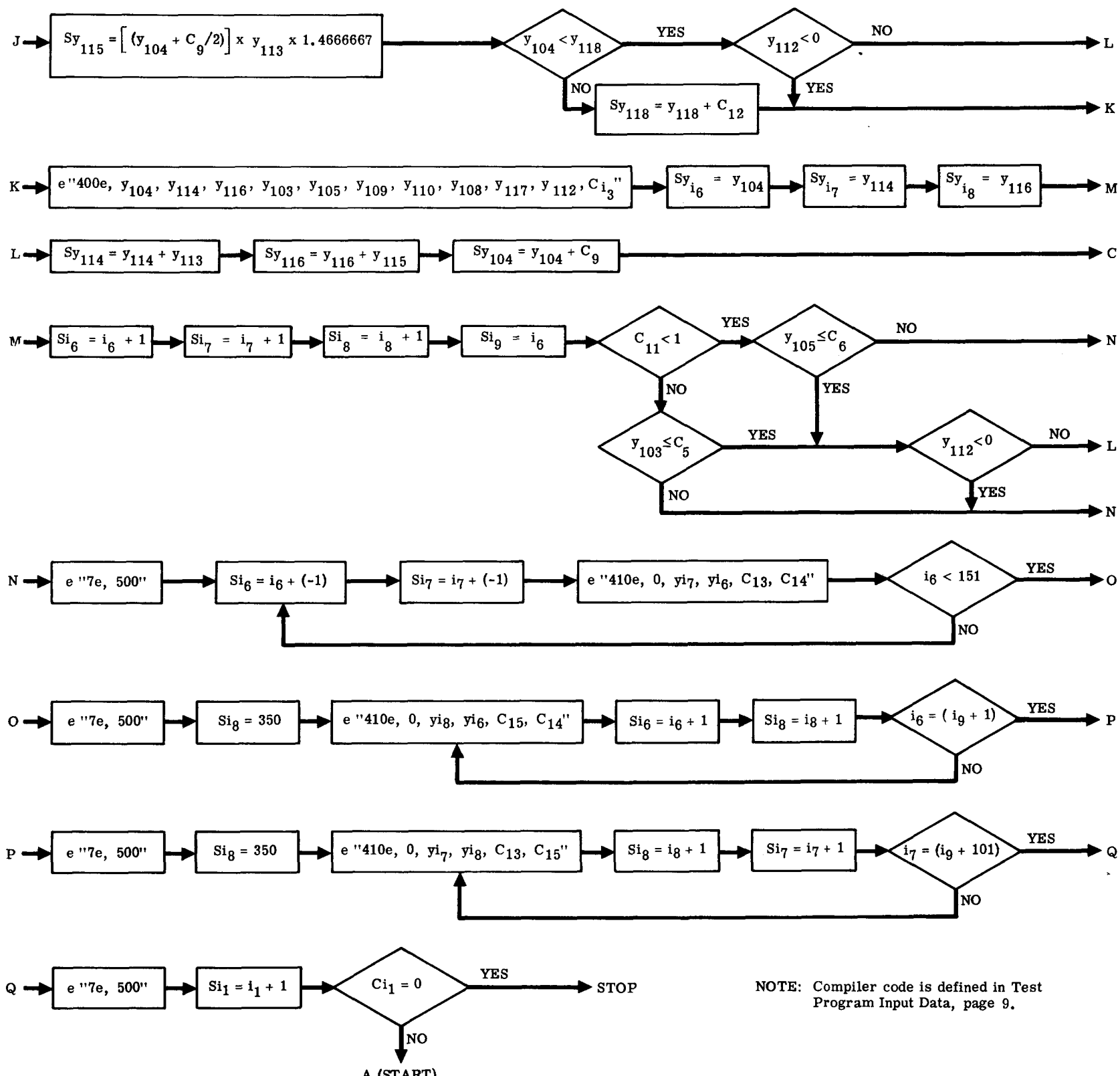


FIGURE 2 (PART 1)



NOTE: Compiler code is defined in Test Program Input Data, page 9.

FIGURE 2 [PART 2]

TEST PROGRAM INPUT DATA:

Test program input data are illustrated in Appendix B. Problem solution and data printout require the use of 10 subroutines. Subroutine numbers and descriptions are listed in the same order as they appear on the program printout (Appendix C).

410	Dataplotter routine
007	Automatic high-speed tape feed
400	Data printout
401	Linear interpolation
099	Error routine
204	Cosine θ
203	Sine θ
206	Arctan θ
002	Alphanumeric printout
FPA.	Floating point arithmetic

Compiler code, description and storage locations for program variables and constants are as follows (these compiler codes are shown in the flow chart of Figure 2):

Compiler Notation	Storage Location	Description
i_1	0001	Variables 40-59 subscript for grades in % slope
i_2	0002	Variables 60-70 subscript for shift rpm
i_3	0003	Variables 80-89 subscript for transmission ratios
i_4	0004	Variables 90-99 subscript for standard transmission efficiencies
i_5	0005	Constant, one less than the number of gears, for standard transmission only

Compiler Notation	Storage Location	Description
i_6	0006	Variables 150-249 subscript for Dataplotter velocity
i_7	0007	Variables 250-349 subscript for Dataplotter time
i_8	0008	Variables 350-449 subscript for Dataplotter distance
i_9	0009	Subscript for Dataplotter index
y_0	0010	Alphanumeric printout of title and column headings
↓	↓	
y_{99}	0109	
y_{100}	0110	Tan. of slope
y_{101}	0111	Grade resistance, lb force
y_{102}	0112	Max. tractive effort
y_{103}	0113	Transmission rpm
y_{104}	0114	Velocity mph
y_{105}	0115	Engine rpm
y_{106}	0116	Transmission torque, lb-ft
y_{107}	0117	Engine torque, lb-ft
y_{108}	0118	Rolling resistance, lb/ton and lb force
y_{109}	0119	Sprocket torque, lb-ft
y_{110}	0120	Tractive effort, lb force
y_{111}	0121	Equivalent mass, slugs
y_{112}	0122	Acceleration, ft/sec/sec

Compiler Notation	Storage Location	Description
y_{113}	0123	Δt , sec.
y_{114}	0124	t , sec.
y_{115}	0125	Δd , ft
y_{116}	0126	d , ft
y_{117}	0127	Drawbar pull, lb force
y_{118}	0128	Velocity printout index
y_{150}	0160	Storage locations for Data- plotter velocity
↓	↓	
y_{249}	0259	
y_{250}	0260	Storage locations for Data- plotter time
↓	↓	
y_{349}	0359	
y_{350}	0360	Storage locations for Data- plotter distance
↓	↓	
y_{449}	0459	
c_0	0461	Vehicle weight, lb
c_1	0462	Pitch diameter of sprocket, in.
c_2	0463	Final drive ratio
c_3	0464	Final drive efficiency
c_4	0465	Coefficient of frictions, %
c_5	0466	Max. transmission speed, rpm (auto. only)
c_6	0467	Max. engine speed, rpm (std. trans. only)

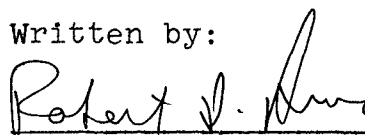
Compiler Notation	Storage Location	Description
^c ₇	0468	Engine shift speed, rpm (std. trans. only)
^c ₈	0469	Equiv. mass factors for track (1.07)
^c ₉	0470	ΔV , mph
^c ₁₀	0471	Gear shift time, sec (std. trans. only)
^c ₁₁	0472	Trans. decision (1 for auto, 0 for std.)
^c ₁₂	0473	Printout interval, mph
^c ₁₃	0474	Maximum time, sec.
^c ₁₄	0475	Maximum velocity, mph
^c ₁₅	0476	Maximum distance, ft
^{ci} ₁	0501-0520	Grade, % slope
^{ci} ₂	0521-0540	rpm for shift to next gear (auto. only)
^c ₈₀	0541	Transmission ratio
↓ ^c ₈₉	↓ 0550	
^c ₉₀	0551	
↓ ^c ₉₉	↓ 0560	Std. transmission only, corres. efficiency for above gear ratios
^c ₁₀₀	0561	
↓ ^c ₁₁₉	↓ 0580	

Compiler Notation	Storage Location	Description
^c 120 ↓	0581 ↓	Std. trans.--corres. eng. torque, lb-ft Auto. trans.--corres. trans. torque, lb-ft
^c 139 ↓	0600 ↓	
^c 140 ↓	0601 ↓	Auto. trans. only--corres. eng. speed
^c 159 ↓	0620 ↓	
^c 160 ↓	0621 ↓	Velocity points on rolling resistance curve, mph
^c 179 ↓	0640 ↓	
^c 180 ↓	0641 ↓	Rolling resistance points, lb/ton
^c 199	0660	

STATEMENT AND PROGRAM PRINTOUT:

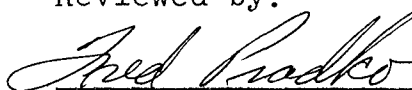
Statements of the program printout are in Appendix C.

Written by:



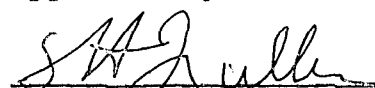
Robert D. Arno
Computer Laboratory

Reviewed by:



Fred Pradko
Chief, Computer Laboratory

Approved by:



S. H. Fuller
Chief, Research Division
Res and Engr Directorate

TABLE A1
COMPUTED PROGRAM RESULTS (T113E1)

VEHICLE PERFORMANCE PROJECTIONS (TIME DISTANCE AND TIME SPEED)

VELOCITY MPH	TIME SEC	DIST FT	TRANSMISSION RPM	ENGINE RPM	SPROCKET TORQUE	TRACTIVE EFFORT	ROLLING RESISTANCE	D.B.P.	ACCELERATION FT/SEC/SEC	GEAR RATIO
+.00000000	+.00000000	+.00000000	+.00000000	+.23600000	+.13420833	+.16240000	+.90016000	+.15359840	+.89665362	+.52960000
+.10000000	+.16803837	+.12486612	+.73877582	+.24141769	+.11819715	+.14465739	+.90016000	+.13565579	+.79294344	+.52960000
+.20000000	+.36020277	+.55026763	+.14775317	+.24685538	+.10218597	+.12506186	+.90016000	+.11666026	+.67840246	+.52960000
+.30000000	+.58636387	+.13831795	+.22163275	+.25225307	+.86174791	+.10546634	+.90016000	+.96464740	+.56586154	+.52960000
+.40000000	+.86117788	+.27992825	+.29551034	+.25767076	+.70163611	+.85870810	+.90016000	+.76869210	+.44932056	+.52960000
+.50000000	+.12010234	+.50471866	+.36938792	+.26307066	+.61062025	+.74731698	+.90016000	+.65730098	+.38420955	+.52960000
+.60000000	+.15998793	+.82709010	+.44326551	+.23658551	+.53905739	+.65973365	+.92302895	+.56743079	+.33167808	+.52960000
+.70000000	+.20433289	+.12495912	+.51714309	+.27625132	+.53569751	+.65562162	+.94599710	+.56103191	+.32793777	+.52960000
+.80000000	+.24918509	+.17433123	+.59102065	+.31619912	+.52532167	+.64292299	+.96876570	+.54604642	+.31917836	+.52960000
+.90000000	+.29656571	+.23345148	+.66489826	+.35775327	+.47492991	+.58125022	+.99163425	+.48208679	+.28179229	+.52960000
+.10000000	+.35046249	+.30861544	+.73877582	+.39353114	+.42453816	+.51957751	+.10145028	+.41812723	+.24440626	+.52960000
+.11000000	+.40659204	+.39491268	+.81265344	+.29532356	+.36348460	+.44448562	+.10373714	+.34111907	+.27123387	+.52960000
+.12000000	+.46164399	+.48780284	+.88653100	+.32658835	+.34589133	+.42324442	+.10602399	+.31730043	+.25220496	+.52960000
+.13000000	+.52091052	+.59640970	+.96040861	+.35785317	+.32829801	+.40179236	+.10831085	+.29548171	+.23535599	+.52960000
+.14000000	+.58509072	+.72362524	+.10342861	+.38911794	+.31070478	+.38026082	+.11059771	+.26966311	+.21441712	+.52960000
+.15000000	+.65390991	+.86999600	+.11081637	+.28842930	+.26168883	+.32027189	+.11288457	+.20738732	+.20455008	+.52960000
+.16000000	+.72693618	+.10360576	+.11820413	+.30946506	+.25148549	+.30778438	+.11517142	+.19261296	+.18997785	+.52960000
+.17000000	+.80567765	+.12866684	+.12559189	+.33050083	+.24128214	+.29529635	+.11745828	+.17783857	+.17540558	+.52960000
+.18000000	+.89110530	+.14459991	+.13297965	+.35153659	+.23107881	+.28280935	+.11974514	+.16306421	+.16083335	+.52960000
+.19000000	+.98446662	+.16993825	+.14036741	+.37257235	+.22087546	+.27032182	+.12203198	+.14828984	+.14626111	+.52960000
+.20000000	+.10873665	+.19337899	+.14775517	+.39360811	+.21067212	+.25785430	+.12431884	+.13551546	+.13168885	+.52960000
+.21000000	+.12043464	+.23475411	+.15514293	+.29082561	+.18636623	+.22808717	+.12660570	+.10148147	+.10132579	+.52960000
+.22000000	+.13378186	+.27666497	+.16253068	+.30668482	+.18038005	+.22076089	+.12889256	+.91868330	+.10240960	+.52960000
+.23000000	+.14849877	+.32524527	+.16991844	+.32254406	+.17439387	+.21343461	+.13117942	+.82255190	+.91693423	+.52960000
+.24000000	+.16499045	+.38210478	+.17750620	+.33840329	+.16840759	+.20610833	+.13346628	+.72642050	+.80977239	+.52960000
+.25000000	+.18374421	+.44951683	+.18469396	+.35426253	+.16241250	+.19818204	+.13575314	+.63028900	+.70261045	+.52960000
+.26000000	+.20548040	+.53084176	+.19208172	+.37012176	+.15643532	+.19145576	+.13803998	+.53415780	+.59544883	+.52960000
+.27000000	+.23132947	+.63135314	+.19946947	+.38598097	+.15044915	+.16901716	+.14261370	+.43828722	+.48888722	+.52960000
+.28000000	+.26321759	+.76003643	+.20685724	+.39099881	+.13810111	+.16017160	+.14490056	+.26403460	+.31573452	+.52960000
+.29000000	+.31244427	+.96589723	+.21424499	+.40058787	+.15536890	+.16567330	+.14718742	+.20727240	+.24840195	+.52960000
+.30000000	+.37611480	+.12415567	+.22163275	+.31036475	+.13263668	+.16232943	+.14718742	+.15142010	+.18106927	+.52960000
+.31000000	+.46636515	+.16456158	+.22902051	+.32005073	+.12990447	+.15898557	+.14947428	+.95112900	+.11373560	+.52960000
+.32000000	+.62242759	+.23676184	+.23640827	+.32973671	+.12717225	+.15564171	+.15176112	+.38805900	+.46404361	+.52960000
+.33000000	+.13561702	+.58804401	+.24379603	+.35942268	+.12444003	+.15229784	+.15404798	+.17501400	+.20928503	+.52960000

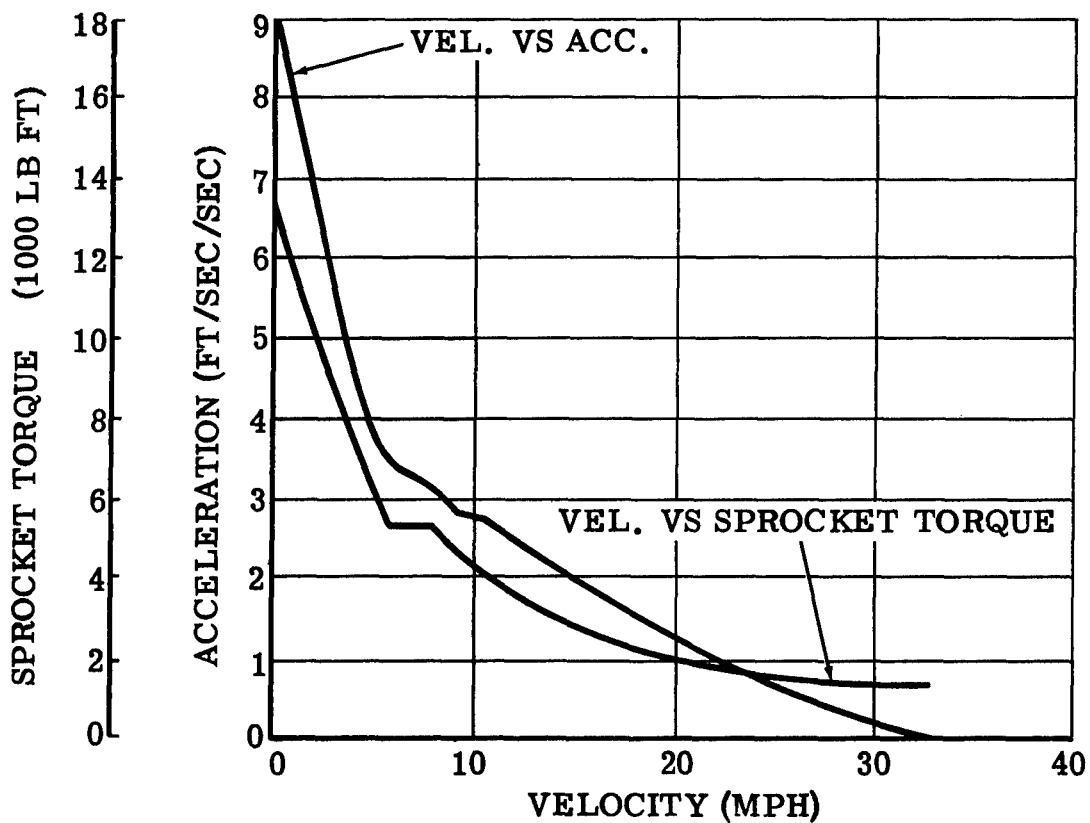
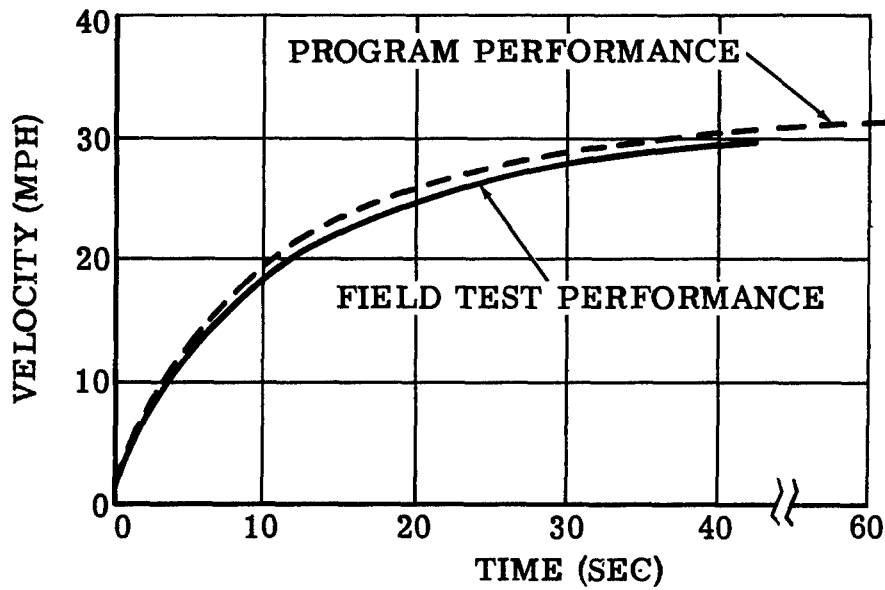


FIGURE A1. DIGITAL COMPUTER PROGRAM EVALUATION
T113E1 CORRELATION

APPENDIX B

COMPUTER PROGRAM INPUT DATA (T113E1)

APPENDIX B

COMPUTER PROGRAM INPUT DATA (T113E1)

Vehicle weight	23,200 lb	
Pitch diameter sprocket	19.61 in.	
Final drive ratio	4.31:1	
Final drive efficiency	82.75 %	
Coefficient of friction	.7	
Maximum transmission speed	4,000 rpm	
Equiv. mass factor for track	7 %	
Incremental increase in velocity	.5 mph	
Trans. decision constant	1 (auto. trans.)	
Printout interval	1 mph	
Maximum time	99 sec	
Maximum velocity	99 mph	Constants for full scale de- flection in auto- matic plotting routine
Maximum distance	9,900 ft	
Shift speeds:		
to 2nd	750 rpm	
to 3rd	1,070 rpm	
to 4th	1,500 rpm	
to 5th	2,060 rpm	
to 6th	2,900 rpm	

APPENDIX B (Cont'd.)

Transmission Ratios:	1st	5.296:1
	2nd	3.810:1
	3rd	2.690:1
	4th	1.936:1
	5th	1.390:1
	6th	1.000:1

Transmission Speed (rpm)	Corres. Trans. Torque (lb-ft)	Corres. Engine Speed (rpm)
4,000	194	4,000
2,901	272	2,900
2,900	301	4,000
2,061	388	2,900
2,060	407	4,000
1,501	534	2,800
1,500	582	4,000
1,061	752	2,750
1,060	854	4,000
741	1,067	2,650
740	1,188	4,000
580	1,494	3,100
431	1,513	2,300
430	1,513	2,675
300	1,940	2,580
0	3,763	2,360

Rolling Resistance Data:

Rolling Resistance (lb/ton)	Corres. Vehicle Velocity (mph)
146.6	40
77.6	5
77.6	0

APPENDIX B

COMPUTER PROGRAM INPUT DATA PRINTOUT (T113E1)

+00000000461 +5523200000 +5219610000 +5143100000 +5082750000 +5070000000 +5440000000 +0000000000 +0000000000 +5110700000 +5050000000 +0000000000 +5110000000 +5110000000 +5299000000 +5299000000 +5499000000 +00000000501 +0000000000 +0000000000 +00000000521 +5375000000 +5410700000 +5415000000 +5420600000 +5429000000 +7070000000 +00000000541 +5152960000 +5138100000 +5126900000 +5119360000 +5113900000 +5110000000 +00000000565 +5440000000 +5429010000 +5429000000 +5420610000 +5420600000 +5415010000 +5415000000 +5410610000 +5410600000 +5374100000	+00000000585 +5319400000 +5327200000 +5330100000 +5338800000 +5340700000 +5353400000 +5358200000 +5375200000 +5385400000 +5410670000 +5411880000 +5414940000 +5415130000 +5415130000 +5419400000 +5437630000 +00000000605 +5440000000 +5429000000 +5440000000 +5429000000 +5440000000 +5428000000 +5440000000 +5427500000 +5440000000 +5426500000 +5440000000 +5431000000 +5423000000 +5426750000 +5425800000 +5423600000 +00000000654 +0000000000 +0000000000 +0000000000 +0000000000 +0000000000 +0000000000 +5314660000 +5277600000 +5277600000 +00000000634 +0000000000 +0000000000
	<hr style="width: 100px; margin-left: auto; margin-right: 0;"/> Transmission Torque x .97 lb. ft.
	<hr style="width: 100px; margin-left: auto; margin-right: 0;"/> Engine speed rpm
Shift rpm	
Transmission ratios	
Transmission rpm	
	<hr style="width: 100px; margin-left: auto; margin-right: 0;"/> R.R. lb/ton

+5374000000
+5358000000
+5343100000
+5343000000
+5330000000
+0000000000_____

+0000000000
+0000000000
+5240000000 MPH
+5150000000
+0000000000
+0000080000_____

APPENDIX C

COMPUTER PROGRAM PRINTOUT

A statement and program printout is a product of the Purdue Compiler. Each compiler statement is printed out, and the computer commands necessary to perform the statement are printed below it. The four digit number to the extreme left is the command cell location. The algebraic sign and ten digit number is the computer command.

APPENDIX C

COMPUTER PROGRAM PRINTOUT - ACCELERATION PERFORMANCE OF TRACKED VEHICLES

REMARKS

i 0000
y0 0010
c0 0451
s0 0662
b0 0740

410 e 03 3520 0537

007 e 01 3500 0000

400 e 02 3460 0519

401 e 04 3380 0531

099 e 01 3360 0460

204 e 05 3260 0472

203 e 05 3160 0467

206 e 06 3040 0525

002 e 01 3020 0536

f.p.a.e 18 3580 0501

2s11=40 f

0740 + 0000 64 7019

0741 + 0000 02 0001

1s10=561 f

0742 + 0000 64 7018

0743 + 0000 02 0000

} Computer preparation

0e"2e,990010" f

0744 + 0000 64 7017

0745 + 0100 21 3020

} Title and column heading
printout

0si6=150 f

0746 + 0000 64 7016
0747 + 0000 02 0006

0si7=250 f

0748 + 0000 64 7015
0749 + 0000 02 0007

0si8=350 f

0750 + 0000 64 7014
0751 + 0000 02 0008
0752 + 0000 30 0760
0753 + 0200 21 3060
0754 + 0000 00 0350
0755 + 0000 00 0250
0756 + 0000 00 0150
0757 + 0000 99 0010
0758 + 0000 00 0561
0759 + 0000 00 0040

3si2=60 f

0760 + 0000 64 7019
0761 + 0000 02 0002

4si3=80 f

0762 + 0000 64 7018
0763 + 0000 02 0003

5si4=90 f

0764 + 0000 64 7017
0765 + 0000 02 0004

6sy104=0.f

0766 + 0000 64 7016
0767 + 0000 02 0114

0sy118=0.f

0768 + 0000 64 7016
0769 + 0000 02 0128

Computer preparation

0sy114=0.f

0770 + 0000 64 7016
0771 + 0000 02 0124

0sy116=0.f

0772 + 0000 64 7016
0773 + 0000 02 0126

7sy100="205e,ci1" f Find θ from $\tan \theta$

0774 + 0000 72 0001
0775 + 0000 30 0780
0776 - 0000 00 0000
0777 + 0000 00 0090
0778 + 0000 00 0080
0779 + 0000 00 0060

0780 - 0000 64 0461
0781 + 0100 21 3040
0782 + 0000 02 0110

8sy101=c0x("203e,y100") f Grade resistance

0783 + 0000 64 0110
0784 + 0100 21 3160
0785 + 0461 21 3600
0786 + 0000 02 0111

9sy102=c0x("204e,y100")xc4 f Max. tractive effort

0787 + 0000 64 0465
0788 + 0000 02 6000
0789 + 0000 64 0110
0790 + 0100 21 3260
0791 + 6000 21 3600
0792 + 0461 21 3600
0793 + 0000 02 0112

10sy103=(336.13445xy104xc2)/c1 f Transmission rpm

0794 + 0000 64 0462
0795 + 0000 02 6000
0796 + 0000 64 0463
0797 + 0114 21 3600
0798 + 0000 30 0800
0799 + 0000 00 0060

0800 + 7019 21 3600
 0801 + 6000 21 3596
 0802 + 0000 02 0113

11rg12,rc11/1.f Decision for auto. or std. transmission

0803 + 0000 64 7018
 0804 + 0000 02 6000
 0805 + 0000 64 0472
 0806 + 6000 21 3584
 0807 + 0000 15 7011
 0808 + 0000 73 7017
 0809 + 0000 28 7011
 0810 + 0000 20 0674

0g21f Go statement

0811 + 0000 20 0683

12sy105=y103xci3 f Engine rpm

0812 + 0000 72 0003
 0813 - 0000 64 0461
 0814 + 0113 21 3600
 0815 + 0000 02 0115
 0816 + 0000 30 0820
 0817 - 0000 00 0000
 0818 + 5110 00 0000
 0819 + 5333 61 3445

13rg16,ry105/=c7 f Decision for transmission shift

0820 + 0000 64 0466
 0821 + 0000 02 6000
 0822 + 0000 64 0115
 0823 + 6000 21 3584
 0824 + 0000 15 7027
 0825 + 0000 73 7019
 0826 + 0000 28 7028
 0827 + 0000 20 0678

15si3=i3+1 f Index std. transmission
 ratio to next gear

0828 + 0000 30 0836
 0829 + 0000 74 0003
 0830 + 2000 29 3360
 0831 + 0000 02 0003

0si4=i4+1f Index std. transmission
efficiency to next value

0832 + 0000 64 7018
0833 + 0000 74 0004
0834 + 2000 29 3360
0835 + 0000 20 1308

14rg19,ri3/(80+i5) f Test for last transmission ratio

0836 + 0000 64 0005
0837 + 0000 30 0840
0838 + 0000 00 0001
0839 - 0000 00 0000

0840 + 0000 74 7019
0841 + 2000 29 3360
0842 + 0000 02 6000
0843 + 0000 64 0003
0844 + 0000 75 6000
0845 + 1000 29 3360
0846 + 0000 15 7050
0847 + 0000 73 7018
0848 + 0000 28 7050
0849 + 0000 20 0681

16rg69,ry105/=c6 f Test for max. engine speed

0850 + 0000 64 0467
0851 + 0000 02 6000
0852 + 0000 64 0115
0853 + 6000 21 3584
0854 + 0000 15 1322
0855 + 0000 73 7018
0856 + 0000 28 1320
0857 + 0000 30 0860
0858 - 0000 00 0000
0859 + 0000 00 0080

0860 + 0000 20 0731

0g42f Go statement

0861 + 0000 20 0704

19sy105=y103xci3 f New engine speed

0862 + 0000 72 0003
0863 - 0000 64 0461
0864 + 0113 21 3600
0865 + 0000 20 1305

17sy114=y114+c10 f Time adjust while shifting

0866 + 0000 64 0471
0867 + 0124 21 3580
0868 + 0000 02 0124

18sy116=y116+(y104xc10) f Distance adjust while shifting

0869 + 0000 64 0471
0870 + 0114 21 3600
0871 + 0126 21 3580
0872 + 0000 02 0126

69sy107="401e,y105,0,1" f Find engine torque
from engine rpm

0873 + 0000 64 7019
0874 + 0000 02 3960
0875 + 0000 64 7018
0876 + 0000 02 3961
0877 + 0000 30 0880
0878 - 0000 00 0000
0879 + 0000 00 0001
0880 + 0000 64 0115
0881 + 0300 21 3380
0882 + 0000 02 0117

20sy106=y107xc13xc14 i Transmission torque

0883 + 0000 72 0004
0884 - 0000 64 0461
0885 + 0000 72 0003
0886 + 0461 21 3602
0887 + 0117 21 3600
0888 + 0000 02 0116

0g24f Go statement

0889 + 0000 20 0686

21rg29,ry103/=c5 f Test for max. transmission rpm

0890 + 0000 64 0466
0891 + 0000 02 6000
0892 + 0000 64 0113
0893 + 6000 21 3584
0894 + 0000 15 7097
0895 + 0000 73 7019
0896 + 0000 38 0900
0897 + 0000 20 0691
0898 + 0000 30 0900

0899 - 0000 00 0000

0g42f Go statement

0900 + 0000 20 0704

29rg22,ry103/ci2 f Decision to shift gears

0901 + 0000 72 0002

0902 - 0000 64 0461

0903 + 0000 02 6000

0904 + 0000 64 0113

0905 + 6000 21 3584

0906 + 0000 15 7010

0907 + 0000 73 7019

0908 + 0000 28 7010

0909 + 0000 20 0584

30si2=i2+1 f Index shift speeds

0910 + 0000 64 7018

0911 + 0000 74 0002

0912 + 2000 29 3360

0913 + 0000 02 0002

31si3=i3+1 f Index transmission ratio

0914 + 0000 64 7018

0915 + 0000 74 0003

0916 + 2000 29 3360

0917 + 0000 30 0920

0918 + 0000 00 0001

0919 - 0000 00 0000

0920 + 0000 02 0003

22sy105="401e,y103,0,2" f Eng. speed

0921 + 0000 64 7019

0922 + 0000 02 3960

0923 + 0000 64 7018

0924 + 0000 02 3961

0925 + 0000 64 0113

0926 + 0300 21 3380

0927 + 0000 02 0115

23sy106="401e,y103,0,1" f Transmission torque

0928 + 0000 64 7017

0929 + 0000 02 3960

0930 + 0000 64 7018

0931 + 0000 02 3961
 0932 + 0000 64 0113
 0933 + 0300 21 3380
 0934 + 0000 02 0116
 0935 + 0000 30 0940
 0936 + 2000 29 3505
 0937 + 0000 00 0001
 0938 - 0000 00 0000
 0939 + 0000 00 0002

24sy108="401e,y104,3,4" f Unit rolling resistance

0940 + 0000 64 7019
 0941 + 0000 02 3960
 0942 + 0000 64 7018
 0943 + 0000 02 3961
 0944 + 0000 64 0114
 0945 + 0300 21 3380
 0946 + 0000 02 0118

25sy108=(y108xc0)/2000. f Rolling resistance
due to motion

0947 + 0000 64 7017
 0948 + 0000 02 6000
 0949 + 0000 64 0461
 0950 + 0118 21 3600
 0951 + 6000 21 3596
 0952 + 0000 02 0118

26sy108=y108+y101 f Total rolling resistance

0953 + 0000 64 0111
 0954 + 0118 21 3580
 0955 + 0000 02 0118
 0956 + 0000 30 0960
 0957 + 5420 00 0000
 0958 + 0000 00 0003
 0959 + 0000 00 0004

27sy109=y106xc2xc3 f Sprocket torque

0960 + 0000 64 0464
 0961 + 0463 21 3600
 0962 + 0116 21 3600
 0963 + 0000 02 0119

28sy110=(y109x24.)/c1 f Tractive effort

0964 + 0000 64 0462
 0965 + 0000 02 6000
 0966 + 0000 64 7019

0967 + 0119 21 3600
 0968 + 6000 21 3596
 0969 + 0000 02 0120

37r₃₂,ry110/=y102 f Decision for printout

0970 + 0000 64 0112
 0971 + 0000 02 6000
 0972 + 0000 64 0120
 0973 + 6000 21 3584
 0974 + 0000 15 1325
 0975 + 0000 73 7018
 0976 + 0000 28 1323
 0977 + 0000 30 0980
 0978 - 0000 00 0000
 0979 + 5224 00 0000

0980 + 0000 20 0694

38sy110=y102 f Index for next printout

0981 + 0000 64 0112
 0982 + 0000 02 0120

32sy111=(c0x(c8+(.0025x(c2xc13)p2)))/32.1740 f Equivalent
 mass

0983 + 0000 64 7019
 0984 + 0000 02 6000
 0985 + 0000 64 7018
 0986 + 0000 02 6003
 0987 + 0000 72 0003
 0988 - 0000 64 0461
 0989 + 0463 21 3600
 0990 + 0000 72 6003
 0991 + 0000 02 6019
 0992 + 0000 64 7017
 0993 + 0000 20 7095
 0994 + 6019 21 3600
 0995 + 0000 22 7094
 0996 + 0000 30 1000
 0997 + 5110 00 0000
 0998 + 0000 00 0002
 0999 + 5232 17 4000

1000 + 7019 21 3600
 1001 + 0469 21 3580
 1002 + 0461 21 3600
 1003 + 6000 21 3596
 1004 + 0000 02 0121

33sy117=y110+(-y108) f Drawbar pull

1005 + 0000 64 0118
1006 + 0000 02 6019
1007 + 0000 65 6019
1008 + 0120 21 3580
1009 + 0000 02 0127

34sy112=y117/y111 f Acceleration

1010 + 0000 64 0121
1011 + 0000 02 6000
1012 + 0000 64 0127
1013 + 6000 21 3596
1014 + 0000 02 0122

35sy113=(1.4666667xc9)/y112 f Δt

1015 + 0000 64 0122
1016 + 0000 02 6000
1017 + 0000 64 0470
1018 + 0000 30 1020
1019 + 4825 00 0000

1020 + 7019 21 3600
1021 + 6000 21 3596
1022 + 0000 02 0123

36sy115=(y104+(c9/2.))xy113x1.4666667 f Δd

1023 + 0000 64 7019
1024 + 0123 21 3600
1025 + 0000 02 6000
1026 + 0000 64 7018
1027 + 0000 02 6002
1028 + 0000 64 0470
1029 + 6002 21 3596
1030 + 0114 21 3580
1031 + 6000 21 3600
1032 + 0000 02 0125

39rg40,ry104/y118 f Decision for printout

1033 + 0000 64 0128
1034 + 0000 02 6000
1035 + 0000 64 0114
1036 + 6000 21 3584
1037 + 0000 30 1040
1038 + 5120 00 0000
1039 + 5114 66 6667

1040 + 0000 15 7044
 1041 + 0000 73 7019
 1042 + 0000 28 7044
 1043 + 0000 20 0702

41sy118=y118+c12 f Index printout interval

1044 + 0000 64 0473
 1045 + 0128 21 3580
 1046 + 0000 02 0128

0g42f Go statement

1047 + 0000 20 0704

40rg42,ry112/0. f Test for negative acceleration

1048 + 0000 64 7019
 1049 + 0000 02 6000
 1050 + 0000 64 0122
 1051 + 6000 21 3584
 1052 + 0000 15 7056
 1053 * + 0000 73 7019
 1054 + 0000 28 7056
 1055 ~~rh~~ 0000 20 0704

0g46f Go statement

1056 + 0000 20 0708

Printout

42e"400e,y104,y114,y116,y103,y105,y109,y110,y108,y117,y112,ci
 3" f

1057 + 0000 72 0003
 1058 + 0000 30 1060
 1059 - 0000 00 0000

1060 r 0000 64 0461
 1061 + 0000 02 3960
 1062 + 0000 64 0122
 1063 + 0000 02 3961
 1064 + 0000 64 0127
 1065 + 0000 02 3962
 1066 + 0000 64 0118
 1067 + 0000 02 3963
 1068 + 0000 64 0120
 1069 + 0000 02 3964
 1070 + 0000 64 0119
 1071 + 0000 02 3965
 1072 + 0000 64 0115

1073 + 0000 02 3966
 1074 + 0000 64 0113
 1075 + 0000 02 3967
 1076 + 0000 64 0126
 1077 + 0000 02 3968
 1078 + 0000 64 0124
 1079 + 0000 30 1080

1080 + 0000 02 3969
 1081 + 0000 64 0114
 1082 + 1100 21 3460

43sy16=y104 f Velocity storage

1083 + 0000 64 0114
 1084 + 0000 72 0006
 1085 - 0000 02 0010

44sy17=y114 f Time storage

1086 + 0000 64 0124
 1087 + 0000 72 0007
 1088 - 0000 02 0010

45sy18=y116 f Distance storage

1089 + 0000 64 0126
 1090 + 0000 72 0008
 1091 - 0000 02 0010

0g49f Go statement

1092 + 0000 20 0711

46sy114=y114+y113 f Time

1093 + 0000 64 0123
 1094 + 0124 21 3580
 1095 + 0000 02 0124

47sy116=y116+y115 f Distance

1096 + 0000 64 0125
 1097 + 0126 21 3580
 1098 + 0000 02 0126
 1099 + 0000 30 1100

48sy104=y104+c9 f Velocity

1100 + 0000 64 0470
 1101 + 0114 21 3580

1102 + 0000 02 0114
 0g10f Go statement

1103 + 0000 20 0672

49si6=i6+1 f Index velocity storage

1104 + 0000 64 7019
 1105 + 0000 74 0006
 1106 + 2000 29 3360
 1107 + 0000 02 0006

50si7=i7+1 f Index time storage

1108 + 0000 64 7019
 1109 + 0000 74 0007
 1110 + 2000 29 3360
 1111 + 0000 02 0007

51si8=i8+1 f Index distance storage

1112 + 0000 64 7019
 1113 + 0000 74 0008
 1114 + 2000 29 3360
 1115 + 0000 02 0008

0si9=i6 f Index storage

1116 + 0000 64 0006
 1117 + 0000 02 0009
 1118 + 0000 30 1120
 1119 + 0000 00 0001

52rg53,rc11/1.f Transmission decision

1120 + 0000 64 7019
 1121 + 0000 02 6000
 1122 + 0000 64 0472
 1123 + 6000 21 3584
 1124 + 0000 15 7028
 1125 + 0000 73 7018
 1126 + 0000 28 7028
 1127 + 0000 20 0715

54rg55,ry103/=c5 f Max. transmission
 printout decision

1128 + 0000 64 0466
 1129 + 0000 02 6000
 1130 + 0000 64 0113
 1131 + 6000 21 3584

1132 + 0000 15 7035
1133 + 0000 73 7018
1134 + 0000 28 7036
1135 + 0000 20 0717

Og56f Go statement

1136 + 0000 20 0718
1137 + 0000 30 1140
1138 - 0000 00 0000
1139 + 5110 00 0000

53rg55,ry105/=c6 f Max. engine printout decision

1140 + 0000 64 0467
1141 + 0000 02 6000
1142 + 0000 64 0115
1143 + 6000 21 3584
1144 + 0000 15 7047
1145 + 0000 73 7019
1146 + 0000 28 7048
1147 + 0000 20 0717

Og56f Go statement

1148 + 0000 20 0718

55rg56,ry112/0. f Test for negative acceleration

1149 + 0000 64 7019
1150 + 0000 02 6000
1151 + 0000 64 0122
1152 + 6000 21 3584
1153 + 0000 15 7057
1154 + 0000 73 7019
1155 + 0000 28 7057
1156 + 0000 20 0718

Og46f Go statement

1157 + 0000 20 0708
1158 + 0000 30 1160
1159 - 0000 00 0000

56e"7e,500" f Automatic tape feed

1160 + 0000 64 7019
1161 + 0100 21 3500

57si6=i6+(-1) f Index plotter iteration

1162	+	0000	64	7018
1163	+	0000	02	6019
1164	+	0000	65	6019
1165	+	0000	74	0006
1166	+	2000	29	3360
1167	+	0000	02	0006

58s17 =i7 +(-1) f Index plotter iteration

1168	+	0000	64	7018
1169	+	0000	02	6019
1170	+	0000	65	6019
1171	+	0000	74	0007
1172	+	2000	29	3360
1173	+	0000	02	0007

60e"410e,0,y17,y16,c13,c14" f Plotter printout

1174	+	0000	64	0475
1175	+	0000	02	3960
1176	+	0000	64	0474
1177	+	0000	30	1180
1178	+	0000	00	0001
1179	+	0000	00	0500

1180	+	0000	02	3961
1181	+	0000	72	0006
1182	-	0000	64	0010
1183	+	0000	02	3962
1184	+	0000	72	0007
1185	-	0000	64	0010
1186	+	0000	02	3963
1187	+	0000	64	7019
1188	+	0500	21	3520

63rg71,ri6/151f Test further iterations

1189	+	0000	64	7018
1190	+	0000	02	6000
1191	+	0000	64	0006
1192	+	0000	75	6000
1193	+	1000	29	3360
1194	+	0000	15	1326
1195	+	0000	73	7019
1196	+	0000	28	1326
1197	+	0000	30	1200
1198	+	0000	00	0151
1199	-	0000	00	0000
1200	+	0000	20	0733

0g57f Go statement

1201 + 0000 20 0719

71e"7e,500" f Automatic tape feed

1202 + 0000 64 7019

1203 + 0100 21 3500

0si8=350 f

1204 + 0000 64 7018

1205 + 0000 02 0008

74e"410e,0,yi8,yi6,c15,c14" f Plotter printout

1206 + 0000 64 0475

1207 + 0000 02 3960

1208 + 0000 64 0476

1209 + 0000 02 3961

1210 + 0000 72 0006

1211 - 0000 64 0010

1212 + 0000 02 3962

1213 + 0000 72 0008

1214 - 0000 64 0010

1215 + 0000 02 3963

1216 + 0000 30 1220

1217 + 0000 30 1200

1218 + 0000 00 0350

1219 + 0000 00 0500

1220 + 0000 64 7019

1221 + 0500 21 3520

72si6=i6+1 f Index plotter iteration

1222 + 0000 64 7018

1223 + 0000 74 0006

1224 + 2000 29 3360

1225 + 0000 02 0006

73si8=i8+1 f Index plotter iteration

1226 + 0000 64 7018

1227 + 0000 74 0008

1228 + 2000 29 3360

1229 + 0000 02 0008

75rg65,ri6z(i9)+1 f Test for further iterations

1230 + 0000 64 7018
 1231 + 0000 02 6000
 1232 + 0000 64 0009
 1233 + 0000 74 6000
 1234 + 5000 29 3360
 1235 + 0000 02 6000
 1236 + 0000 64 0006
 1237 + 0000 30 1240
 1238 + 0000 00 0001
 1239 - 0000 00 0000

1240 + 0000 75 6000
 1241 + 1000 29 3360
 1242 + 0000 04 7044
 1243 + 0000 20 0727

0g74f Go statement

1244 + 0000 20 0736

65e"7e,500" f Automatic tape feed

1245 + 0000 64 7019
 1246 + 0100 21 3500

0si8=350 f Computer preparation

1247 + 0000 64 7018
 1248 + 0000 02 0008

61e"410e,0,yi7,yi8,c13,c15" f Plotter printout

1249 + 0000 64 0476
 1250 + 0000 02 3960
 1251 + 0000 64 0474
 1252 + 0000 02 3961
 1253 + 0000 72 0008
 1254 - 0000 64 0010
 1255 + 0000 02 3962
 1256 + 0000 72 0007
 1257 + 0000 30 1260
 1258 + 0000 00 0350
 1259 + 0000 00 0500

1260 - 0000 64 0010
 1261 + 0000 02 3963
 1262 + 0000 64 7019
 1263 + 0500 21 3520

0si8=i8+1f Index plotter iteration

1264 + 0000 64 7018
1265 + 0000 74 0008
1266 + 2000 29 3360
1267 + 0000 02 0008

0si7=i7+1f Index plotter iteration

1268 + 0000 64 7018
1269 + 0000 74 0007
1270 + 2000 29 3360
1271 + 0000 02 0007

0rg64,ri7zi9+101 f Test for further iteration

1272 + 0000 64 7017
1273 + 0000 74 0009
1274 + 2000 29 3360
1275 + 0000 02 6000
1276 + 0000 30 1280
1277 + 0000 00 0101
1278 + 0000 00 0001
1279 - 0000 00 0000

1280 + 0000 64 0007
1281 + 0000 75 6000
1282 + 1000 29 3360
1283 + 0000 04 7085
1284 + 0000 20 0726

0g61f Go statement

1285 + 0000 20 0723

64e"7e,500" f Automatic tape feed

1286 + 0000 64 7019
1287 + 0100 21 3500

66si1=i1+1 f Index slope subscripts

1288 + 0000 64 7018
1289 + 0000 74 0001
1290 + 2000 29 3360
1291 + 0000 02 0001

67rg68,rcilz0.f Test for last run

1292 + 0000 64 7017
1293 + 0000 02 6000
1294 + 0000 72 0001

1295	-	0000	64	0461
1296	+	0000	30	1300
1297	-	0000	00	0000
1298	+	0000	00	0001
1299	+	0000	00	0500
1300	+	6000	21	3584
1301	+	0000	04	7003
1302	+	0000	20	0730

Og1 f Go statement

1303	+	0000	20	0663
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68h f Halt

1304	+	0000	08	0000
1305	+	0000	02	0115
1306	+	0000	64	0838
1307	+	0000	30	0829
1308	+	0000	02	0004
1309	+	0000	30	0866
1310	+	0000	00	0000
1311	+	0000	00	0000
1312	+	0000	00	0000
1313	+	0000	00	0000
1314	+	0000	00	0000
1315	+	0000	00	0000
1316	+	0000	00	0000
1317	+	0000	00	0000
1318	+	0000	00	0000
1319	+	0000	00	0000

block dict

1320	+	0000	37	0860
1321	+	0000	20	7061
1322	+	0000	30	0860
1323	+	0000	37	0980
1324	+	0000	20	7081
1325	+	0000	30	0980
1326	+	0000	37	1200
1327	+	0000	20	7001

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